

Date: Wednesday, 5/16/2007 1:28:57 PM
User: Kim Johnston

Process Sheet

22

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 32389
Estimate Number : 10180
P.O. Number : N/A
This Issue : 5/16/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LARGE FAB ASSY
Previous Run : 32382
Written By : JA 07.05.16
Checked & Approved By :
Comment : Est Rev:F 02.07.11 Reformat; Removed D3010 RF

Drawing Name : 205 STEP(STANDARD HEIGHT)
Part Number : D205633011
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 5/30/2007 Qty: 10 Um: Each

Additional Product

Took two from each step
to make split. DA

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

32389A

STEP WELDMENT



Comment: Sub-Component STEP WELDMENT
D2563 B

2.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP205-633-011 CHG001

02. KS 07.05.18

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

4.0

D2021101

Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2021-101 Eyebolt

027334-

Spacer

5.0

D2022101



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2022-101 Spacer

030543-

Wednesday, 5/16/2007 1:28:57 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP(STANDARD HEIGHT)

Job Number: 32389

Part Number: D205633011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2022103

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2022-103 Spacer

B25967 - X

7.0

D2562001

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2562-001 Strut

B30549 (8x) B32459 IX

8.0

D2565101

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-101 Strut

B3246 (6x) B27647 (4x)

9.0

D2565103

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-103 Strut

B28789 (9x) B32908 (12x)

10.0

D2565105

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-105 Strut

B30550 IX

11.0

D2565107

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-107 Strut

B27648 (5x) B32462 (5x) -

Signature: [Handwritten Signature] Date: 5/16/14

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Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP(STANDARD HEIGHT)

Job Number: 32389

Part Number: D205633011

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D2565109

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-109

Strut

B27408

B32464 (5X) -

13.0

D2565111

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2565-111

Strut

B28790

B32464 (12) -

14.0

AN45A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-5A

Bolt

M100857

15.0

AN46A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-6A

Bolt

M103962

16.0

AN47A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN4-7A

Bolt

M102140

CPA 7/16/14 @

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP(STANDARD HEIGHT)

Job Number: 32389

Part Number: D205633011

Job Number:



Seq. #:

Machine Or Operation:

Description:

17.0

AN414A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN4-14A

Bolt

M102473

18.0

AN56A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN5-6A

Bolt

M18576

19.0

AN514A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 AN5-14A

Bolt

M101291

20.0

AN960JD416

Washer



Comment: Qty.: 15.0000 Each(s)/Unit Total: 150.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

15 AN960JD416

Washer

M103691

21.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD516

Washer

M103641

EP 5/16/14

Date: Wednesday, 5/16/2007 1:28:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 STEP(STANDARD HEIGHT)

Job Number: 32389

Part Number: D205633011

Job Number:



Seq. #:

Machine Or Operation:

Description:

22.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4 Nut

17102552

23.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L5 Nut

17102536

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205633-011

Location:

1406

170707/05 (2)

26.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

170707/05

Job Completion



170707.03

Date: Monday, 28/08/2006 9:12:10 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : UPDATE PAPERWORK
Job Number : 28348	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 28/08/2006 S.O. No. : N/A	Drawing Number : D412-630
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 04/09/2006 Qty: 1 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE KITS FROM STK

✓ 3 D412-630-011 B 13702 B20227 2x

✓ 3 D412-630-012 B 13701 B20228 2x

D412-630-013 B 25704 -

D412-630-014 B 25705 -

(-1) 15 D412-630-023 B B26551 B27088x B27267 5x B27271 3x ~~B25852~~

✓ D412-630-024 B 26552 B27089x B28197 5x B27269 5x B28136
B27273 3x

2 D412-630-111 B 15054 ✓

2 D412-630-112 B 15055 ✓

D412-630-024 B _____

[Signature] 4/8/30

Date: Tuesday, 1/10/2006 7:04:24 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-630-011/012/013/014/023/024/031/111/112
Job Number	: 25416	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: UPDATE PAPERWORK
P.O. Number	: N/A	Project Number	: U/A
This Issue	: 1/10/2006 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : N/A	Due Date	: 1/17/2006
Previous Run	: 25414	Qty:	22 Um: Each
Written By	: <u>See above date & user</u>		
Checked & Approved By	: <u>See above date & user</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK

D412-630-011 B 20227 x2 / B13702 x1D412-630-012 B 20228 x2 / B13701 x1D412-630-013 B D412-630-014 B D412-630-023 B 23623 x5D412-630-024 B 23624 x5D412-630-031 B D412-630-111 B 15054 x2D412-630-112 B 15055 x2

ADD REVISED PAPERWORK TO KITS IN STOCK

CL 06/01/10

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES

INSPECT WORK

CL 06/01/10

Date: Tuesday, 12/6/2005 9:35:52 AM
 User: Linda Lacelle

Process Sheet

D412-630-011/012/023/024/111/112
 D412/630/024/024/112

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : 630-011/-012/-023/-024/-111/-112
Job Number : 25126	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 12/6/2005 S.O. No. : N/A	Drawing Number : UPDATE PAPERWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>See Date & User Above</u>	Due Date : 12/13/2005 Qty: 1 Um: Each
Checked & Approved By : <u>See Date & User Above</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Remove from finished goods add revised FAA STC SR00595NY, SR00597NY, SR00598NY to kits
 record batch numbers

D412-630-011 B 13702 1mcx B20227 2mcx

D412-630-012 B 13701 1mcx B20228 2mcx

D412-630-023 B 1323623 5mcx

D412-630-024 B 03624 5mcx

D412-630-111 B 13702 15055 2mcx

D412-630-112 B 15055 2mcx

PC 05/12/07

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Ensure paperwork and P/N's match with boxes
 Inspect work

PC 05/12/07

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Return to finished inventory

PC 05/12/07

4.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Close w/o
 Inspect Level 21

PC 05/12/08

Job Completion



Date: Friday, 12/01/2007 3:00:13 PM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Job Number : 30251

Estimate Number : 10804

P.O. Number : N/A

This Issue : 12/01/2007

Prsht Rev. : NC

First Issue : N/A

Previous Run : 30247

Written By :

Checked & Approved By :

Comment :

Additional Product

Drawing Name

: D412-630 - ECN 903

Part Number

: Z_CUSTOM

Drawing Number

: UPDATE PAPERWORK

Project Number

: N/A

Drawing Revision

: N/A

Material

: N/A

Due Date

: 19/01/2007

Qty:

1 Um:

Each

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

ADD NEW PAPERWORK TO KITS IN STOCK

JCAB STC STC-112-2-TYO

D412-630-011

D412-630-012

D412-630-023

D412-630-024

D412-630-111

D412-630-112

2.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion